

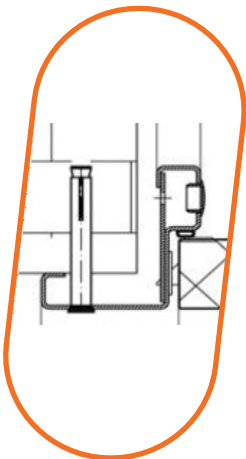
**INDUSTRIAL SINGLE LEAF STEEL DOORS**

ALL PRICES IN US DOLLARS, DO NOT INCLUDE VAT. 2 MM THICK METAL DOOR FRAME INCLUDED

**(ISD)**

09.12.2020

- Industrial steel doors with fully insulated foam core are custom-built for long-lasting and reliable performance. The doors are not intended for cold rooms. For air-tight doors look for hinged refrigerating doors.
- General purpose doors are installed at wide range of commercial and industrial facilities. Typical uses include manufacturing, warehouses, commercial buildings, retail, food stores, hospitals, hotels, etc.
- Insulation: rigid polyurethane foam. Thermal conductivity 0,022 W/m\*K. Foam density: up to 50 kg/m<sup>3</sup> / 3,1 pcf.



**ANGULAR FRAME**

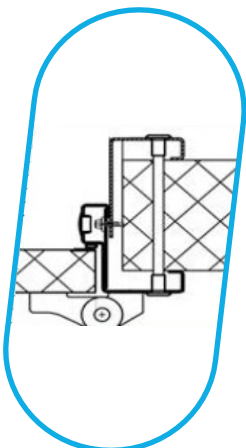
	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
<b>RAL 9003</b>	1800	263	268	274	301	313	328
	1900	267	272	279	306	318	333
	2000	272	277	283	311	323	339
	2100	276	281	288	316	329	344
	2200	280	286	293	321	334	350
	2300	294	300	307	337	350	367
	2400	299	304	312	342	356	373

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
<b>AISI 304</b>	1800	423	441	460	501	525	553
	1900	434	453	473	515	540	569
	2000	446	466	486	529	555	585
	2100	458	478	500	543	570	600
	2200	470	490	513	557	585	616
	2300	491	513	536	582	611	643
	2400	503	525	549	596	625	659

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
<b>AISI 430</b>	1800	362	375	390	425	445	468
	1900	371	384	399	435	456	479
	2000	380	394	409	446	467	491
	2100	388	403	419	457	478	503
	2200	397	412	429	467	489	515
	2300	416	432	449	489	512	538
	2400	425	441	458	499	523	550

**OVERLAPPING FRAME**

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
<b>RAL 9003</b>	1800	308	314	322	354	369	386
	1900	314	321	329	361	376	394
	2000	320	327	335	368	383	402
	2100	327	333	341	375	391	410
	2200	333	339	348	383	398	417
	2300	349	356	365	401	417	437
	2400	355	362	371	408	424	445



	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
AISI 304	1800	596	620	646	697	729	766
	1900	614	640	666	718	751	788
	2000	633	659	686	739	773	811
	2100	652	678	706	760	795	834
	2200	670	698	727	782	817	857
	2300	699	727	757	814	851	892
	2400	718	746	777	835	873	915

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
AISI 430	1800	493	510	530	574	600	629
	1900	507	525	545	590	616	647
	2000	521	540	560	606	633	664
	2100	535	554	575	622	650	681
	2200	549	569	590	638	667	699
	2300	573	594	616	665	695	728
	2400	587	608	631	681	711	745

OUR DOORS ARE AVAILABLE IN CUSTOM SIZES TO INSURE BEST COMMERCIAL APPLICATION



## INDUSTRIAL DOUBLE LEAF STEEL DOORS

ALL PRICES IN US DOLLARS, DO NOT INCLUDE VAT. 2 MM THICK METAL DOOR FRAME INCLUDED

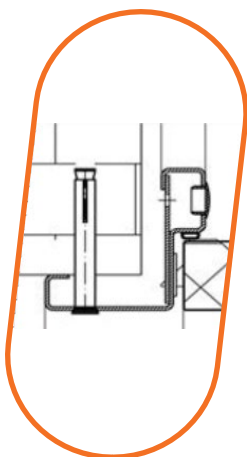
(IDD)  
09.12.2020

- Industrial double leaf steel doors are made to suit wide opening sizes and are installed in a diverse range of industrial, commercial and institutional applications.
- Door leaves with polyurethane insulation PUR Classic provide cost-effective solution to save your budget on air-conditioning or heating.
- Thermal conductivity: 0,022W/m\*K. Foam density: up to 50 kg/m<sup>3</sup> / 3,1 pcf.
- For durability door leaf and edges are made of 0,5 mm thick galvanized steel sheets. To ensure reliability during operation all industrial doors are made with German locks and handles.

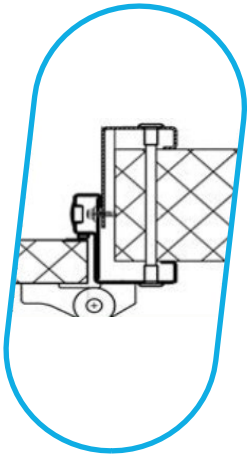
## ANGULAR FRAME

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
RAL 9003	1800	473	480	488	495	503	508
	1900	482	489	497	505	513	518
	2000	491	498	506	514	523	528
	2100	499	507	516	524	533	537
	2200	508	517	525	533	542	547
	2300	541	549	558	566	576	581
	2400	550	558	567	576	586	591

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
AISI 304	1800	725	759	793	826	861	881
	1900	745	780	815	850	886	907
	2000	765	801	838	874	911	933
	2100	785	822	860	898	936	959
	2200	805	844	883	921	961	985
	2300	848	889	929	969	1010	1034
	2400	868	910	951	993	1035	1060



	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
AISI 430	1800	629	653	677	701	726	740
	1900	645	670	695	719	745	760
	2000	661	687	712	738	764	780
	2100	677	703	730	756	784	800
	2200	692	720	747	775	803	820
	2300	732	760	789	817	846	863
	2400	748	777	806	835	865	883



## OVERLAPPING FRAME

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
RAL 9003	1800	577	588	598	609	620	626
	1900	589	600	611	621	633	639
	2000	601	612	623	634	646	652
	2100	613	624	635	647	659	666
	2200	625	636	648	659	672	679
	2300	663	674	686	698	711	718
	2400	675	687	698	710	724	731

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
AISI 304	1800	993	1040	1087	1134	1182	1211
	1900	1021	1070	1118	1166	1216	1245
	2000	1049	1099	1149	1198	1249	1279
	2100	1078	1128	1179	1230	1282	1313
	2200	1106	1158	1210	1262	1316	1347
	2300	1160	1213	1267	1320	1375	1407
	2400	1188	1243	1297	1352	1408	1441

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
AISI 430	1800	843	877	911	945	979	1000
	1900	866	900	935	970	1005	1026
	2000	888	923	959	995	1031	1053
	2100	910	947	983	1020	1057	1079
	2200	933	970	1007	1045	1083	1106
	2300	981	1019	1057	1095	1135	1158
	2400	1003	1042	1081	1120	1161	1184

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## DOOR CATALOGUE CODES

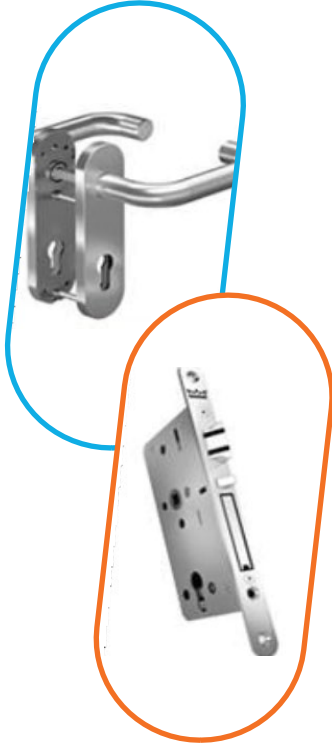
ISD INDUSTRIAL SINGLE LEAF STEEL DOOR  
 IDD INDUSTRIAL DOUBLE LEAF STEEL DOOR  
 RIGHT / LEFT HINGES ON THE RIGHT / HINGES ON THE LEFT

### EXAMPLE OF DOOR CATALOGUE CODE: ISD 800 2000 40 RAL9003/RAL9003 60 ANG RIGHT

DOOR WIDTH	DOOR HEIGHT	DOOR LEAF THICKNESS	DOOR STEEL TYPE		THRESHOLD HEIGHT	FRAME TYPE	HINGES LOCATION
			EXTERIOR	INTERIOR			
800	2000	40	RAL9003	RAL9003	60	ANGULAR	RIGHT

## ADDITIONAL OPTIONS FOR INDUSTRY STEEL DOORS

**DORMA LOCK,  
GERMANY**



ITEMS	PRICE
DOOR CLOSER	42
DOOR BLADE MATERIAL: AISI 304, PRICE FOR 1 SQ M	26
DOOR BLADE MATERIAL: AISI 430, PRICE FOR 1 SQ M	17
ANGULAR FRAME AISI 304, PRICE FOR RUNNING METER	19
OVERLAPPING FRAME AISI 304, PRICE FOR RUNNING METER	44
ANGULAR FRAME AISI 430, PRICE FOR RUNNING METER	11
OVERLAPPING FRAME AISI 430, PRICE FOR RUNNING METER	29
STAINLESS STEEL METALWARE KIT, PRICE FOR 1 SQ. M	4
FRAME INSTALLATION HARDWARE FOR STEEL STUD CONSTRUCTION	3
IDD FRAME INSTALLATION HARDWARE TO INSULATED SANDWICH PANELS	18
ISD FRAME INSTALLATION HARDWARE TO INSULATED SANDWICH PANELS	13
IDD FRAME INSTALLATION HARDWARE TO A BRICK WALL	11
ISD FRAME INSTALLATION HARDWARE TO A BRICK WALL	6
HIDDEN INSTALLATION HARDWARE FOR ISD	47
HIDDEN INSTALLATION HARDWARE FOR IDD	54
HIDDEN INSTALLATION HARDWARE FOR ISD WITH AISI 304 FRAME	68
HIDDEN INSTALLATION HARDWARE FOR IDD WITH AISI 304 FRAME	77
HIDDEN INSTALLATION HARDWARE FOR ISD WITH AISI 430 FRAME	62
HIDDEN INSTALLATION HARDWARE FOR IDD WITH AISI 430 FRAME	70

## FACTORY INSTALLED BUMPERS ON ISD

BUMPER MATERIAL	THICKNESS, MM	PRICE FOR SQ. M	PRICE FOR RUNNING METER	
			BOTTOM	BOTTOM 0,5 M
AISI 304	1,5	62	16	31
AISI 430	1,5	45	11	22
CHECKER PLATE	1,5	45	11	23
LDPE PLASTIC	4,0	25	6	13

## FACTORY INSTALLED BUMPERS ON IDD

BUMPER MATERIAL	THICKNESS, MM	PRICE FOR SQ. M	PRICE FOR RUNNING METER	
			BOTTOM	BOTTOM 0,5 M
AISI 304	1,5	64	16	32
AISI 430	1,5	49	12	23
CHECKER PLATE	1,5	46	14	23
LDPE PLASTIC	4,0	34	9	17

## PACKAGING

ITEM	
STRETCH-WRAP	INCLUDED IN DOOR PRICE
CARDBOARD PACKAGING	CALCULATED INDIVIDUALLY FOR YOUR ORDER
WOODEN PACKAGING	CALCULATED INDIVIDUALLY FOR YOUR ORDER

